



# Over-the-Row Harvesters: Current technologies and effects on blueberry quality

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# Manufacturers

- Oxbo International
- Littau
- BEI







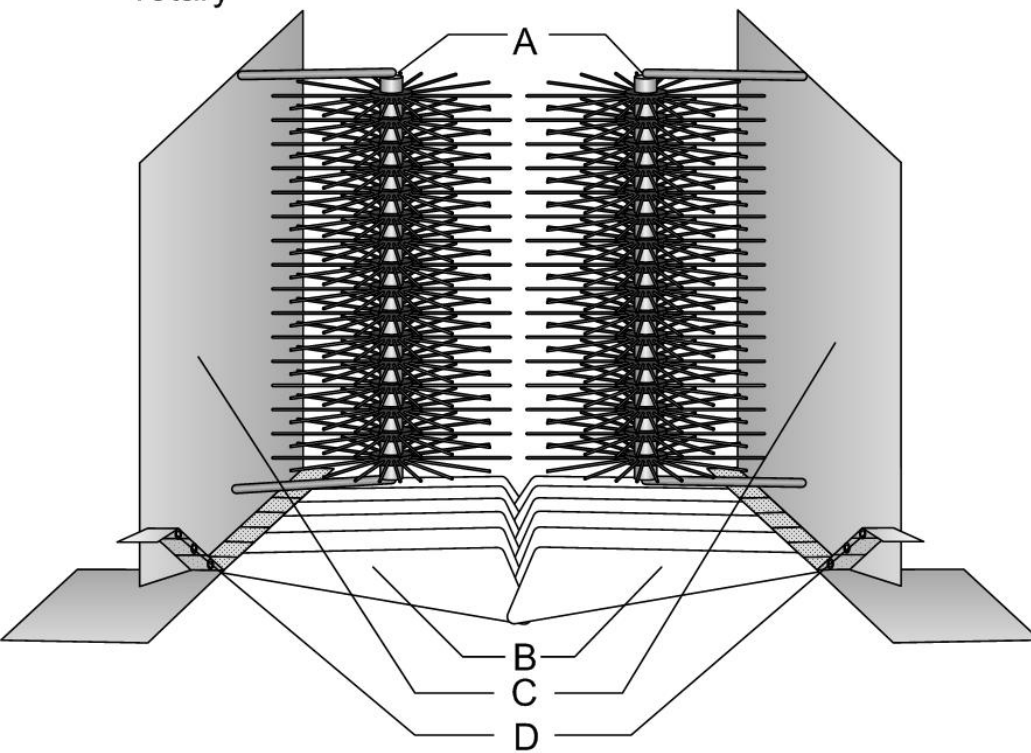
# Little Blue Tall



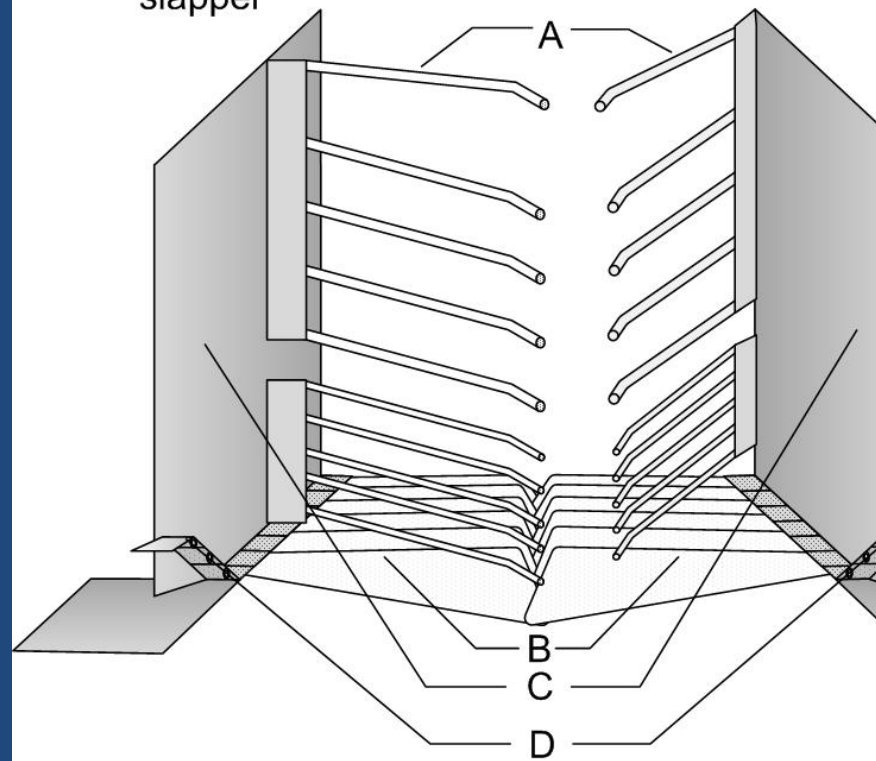


BEI Model 1500 Self-propelled blueberry harvester

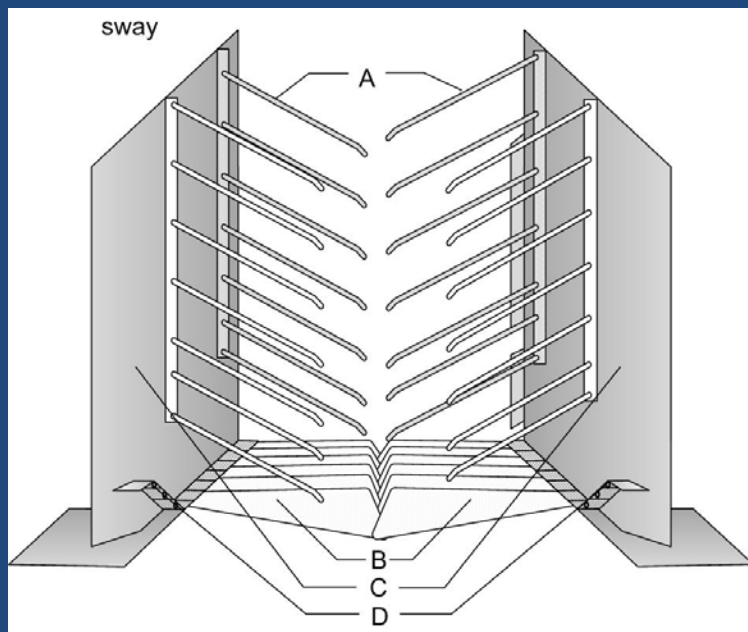
rotary



slapper



sway



# Pluses and Minuses

# Fresh market blueberry

- Hand-harvesting - >500 work hours/acre, harvest cost > 70¢/lb
- One O-T-R harvester can do the work of >60 people and cut harvest cost by 85%.

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HAND-HARVESTED

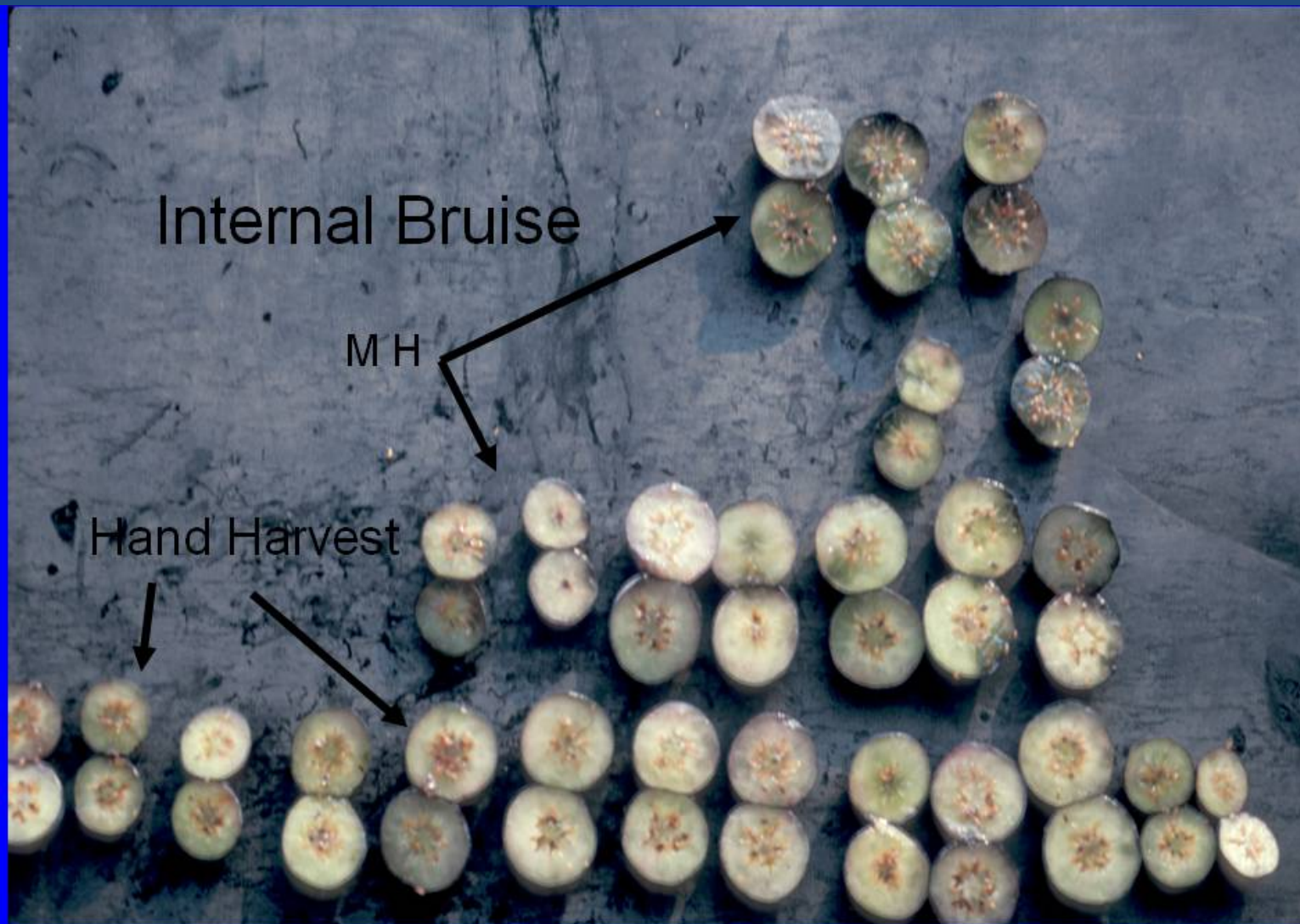


MACHINE-HARVESTED



# Ground loss





Bruised fruit softens rapidly and has shorter shelf-life



# Recent Research

# Fruit Bruise Assessment

After 7 days at 36 °F

Dropped 40 inches

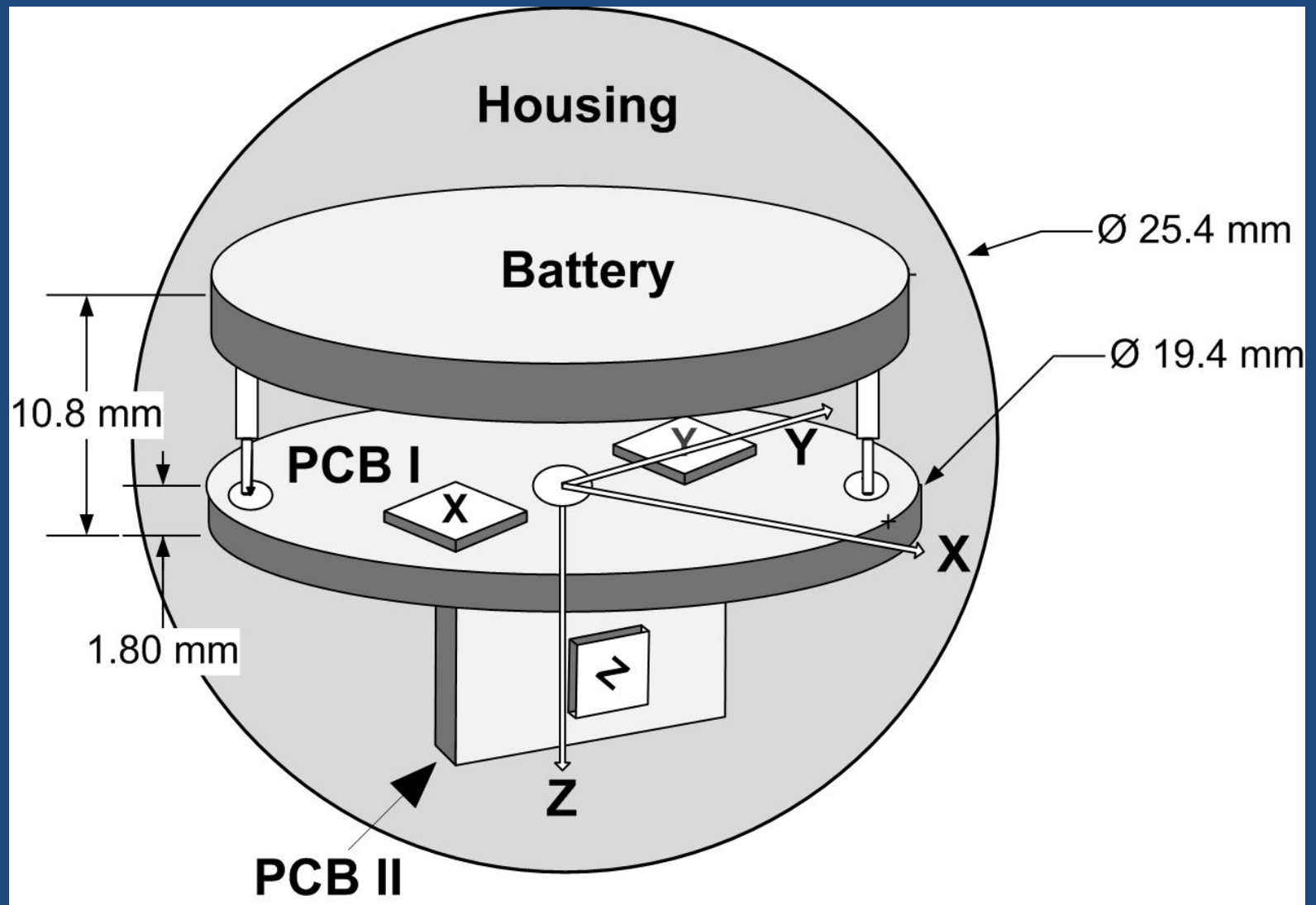
Not Dropped



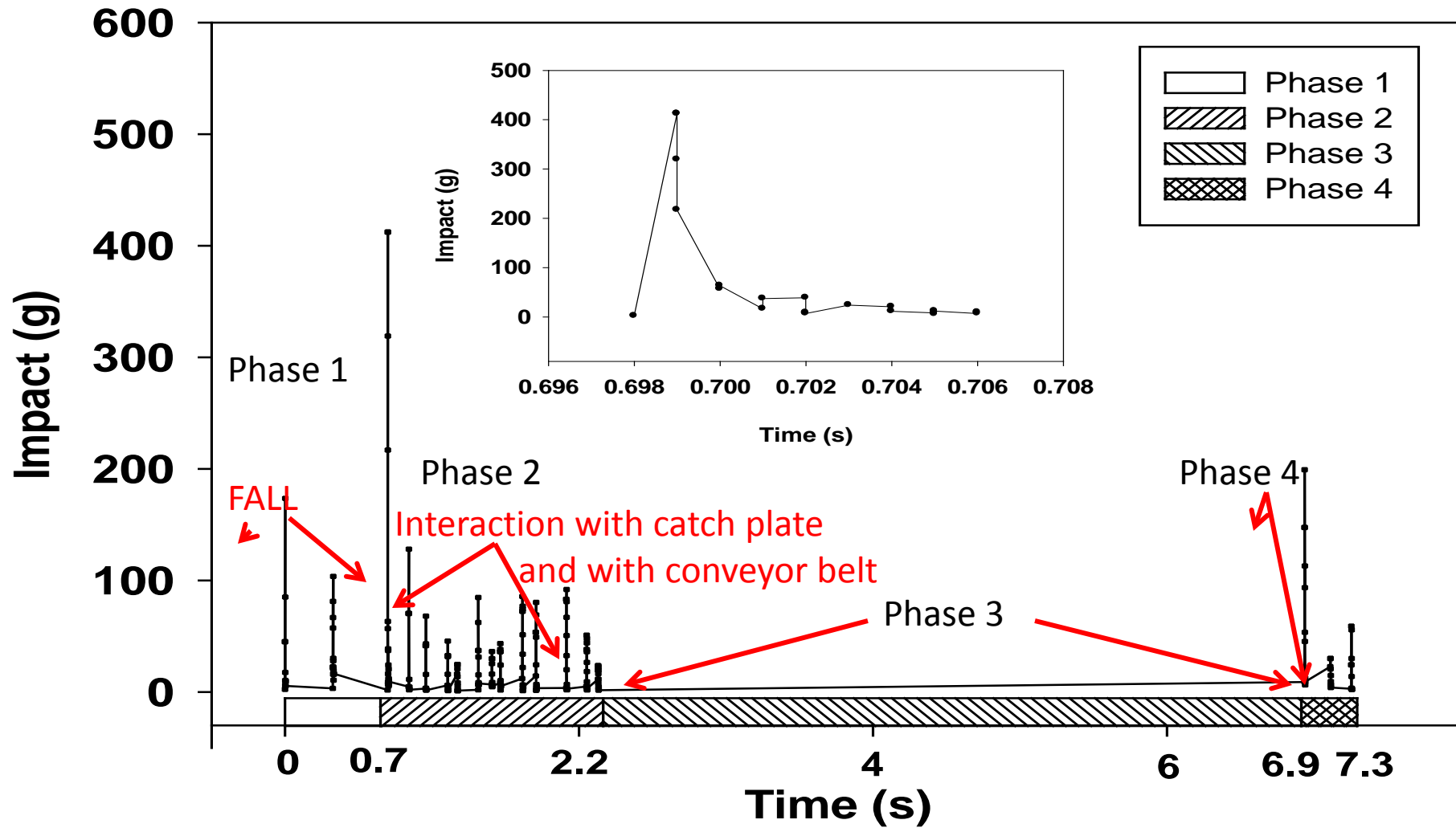
# BIRD Sensor:



# BIRD sensor: Internal Assembly



# Real Time Impacts



# Relating engineering data to fruit quality and horticultural assessment (Variety x Height x Surface)

% Fruit with >25% of cut surface bruised

Surface and height (in)	Bird impact (g)	Scintilla	Sweetcrisp	FL 05-528
Hard - 24	557	44	22	19
Hard - 48	834	76	68	31
Soft - 24	199	21	22	1
Soft - 48	360	26	25	5
			Bruise = Drop height Surface Variety Harvest Method	

# Conclusions:

- For fresh-market packaging, important to consider internal damage, in addition to meeting US No 1 standards
- Bruised fruit deteriorates and softens faster in storage
- Rotary harvester causes less bruise damage than sway and slapper harvester
- Reducing drop height can improve fruit quality
- Padding surfaces can reduce bruise damage
- More research is needed to reduce ground loss
  - For now, installation cost outweighs economic return

# Conclusions:

- Firm-textured (crispy flesh) SH blueberry will enable advancement in mechanical harvest
- On-going research supported by USHBC:
  - - Improve BIRD sensor and develop better real-time data acquisition system for packing house and harvest operation and identify points that can cause fruit bruising.

Thank you for your attention!

Are there any questions?

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